



[lindörfer+steiner]
PACKAGING SOLUTIONS



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Our Passion: Giving shape to lightness

When we founded our company in 1995, we were motivated by one central idea that we have lived by on a daily basis and continue to develop in innovative ways. High-quality products need high-quality and sturdy transport packaging while saving as much weight as possible.

We develop and produce special containers mainly on the basis of very light-weight trilaminate sheets made of plastic. A patented thermoformed process we developed ourselves revealed unimaginable possibilities. In this respect, your requirements are the basis for our special and individual solutions. We combine our trilaminate with other materials, such as foam and metals, depending on the application and tasks involved – and we do this as a single source provider.

I believe that is our main asset for you as customer. Optimal results can be achieved with the realization of your individual needs. Place your trust in the competence and reliability of Lindörfer + Steiner – I look forward to your inquiry.

Sincerely yours,
Peter Steiner



Welcome to Lindörfer + Steiner

Our staff and our partners form a strong community, who are committed to provide you with the best possible service.

[OVERVIEW]

- 1995:
Founding of Lindörfer + Steiner
- 5,000 m² production space
- Production to the highest standards:
"made in Germany"
- 50 employees
- From our location in Bretten, Baden,
we supply on a worldwide basis
numerous customers from various
industries.
- Quality: DIN EN ISO 9001
certified

In every production process, the logistics chain contributes to the creation of value because optimized special packaging supports the success of operations scheduling. Customized and tailor-made, our innovative solutions meet demanding requirements – with positive effects on quality and costs.

We are your partner for all your packaging requirements. You are looking for the suitable storage of parts for an existing standard container that you are already using? No problem. You need an individual plastic container that is also collapsible, if possible? We can do it. Or should it be a complete container based on steel with individualized containers and housings? You have come to the right place! Take advantage of our know-how and many years of experience.

We provide you with the ideal mix of materials to achieve the optimum in load capacity and weight with a maximum of operating efficiency. Our key driver for exceptional solutions: a wealth of ideas.



From internal to external value: The development of a customized packaging solution

Optimal handling, minimal weight as well as maximum occupational safety and ergonomics are at the forefront during the development of our reusable packaging solutions. Before your new container goes into production and houses the desired component in the best possible manner, professional preparation and a great deal of experience are required. You can expect both at 100% from Lindörfer + Steiner. From a 3-D CAD packaging concept to the two-dimensional production drawing and prototyping to series production, we will show you the most important steps on the next pages.



You have to demand the impossible in order to achieve the possible

The component to be packaged in physical form or shown as CAD data set is the basis of our development. Our consultation service already begins when we assess your requirements in order to prepare the specifications. We develop your packaging concept in 3-D based on your data and the summary of our consultation. The concept combines the results of the defined packing density and optimum housing sensibly and efficiently.

Subsequently, we present to you the designed packaging and modify these with a CAD system, should there be changes and additional requests. Multiple and cost-intensive prototyping can therefore be avoided. We will create the two-dimensional production drawing from the approved 3-D concept.

2. PROTOTYPE CONSTRUCTION AND MANUFACTURING



Prototype building

Production drawing

Intelligence cannot replace experience

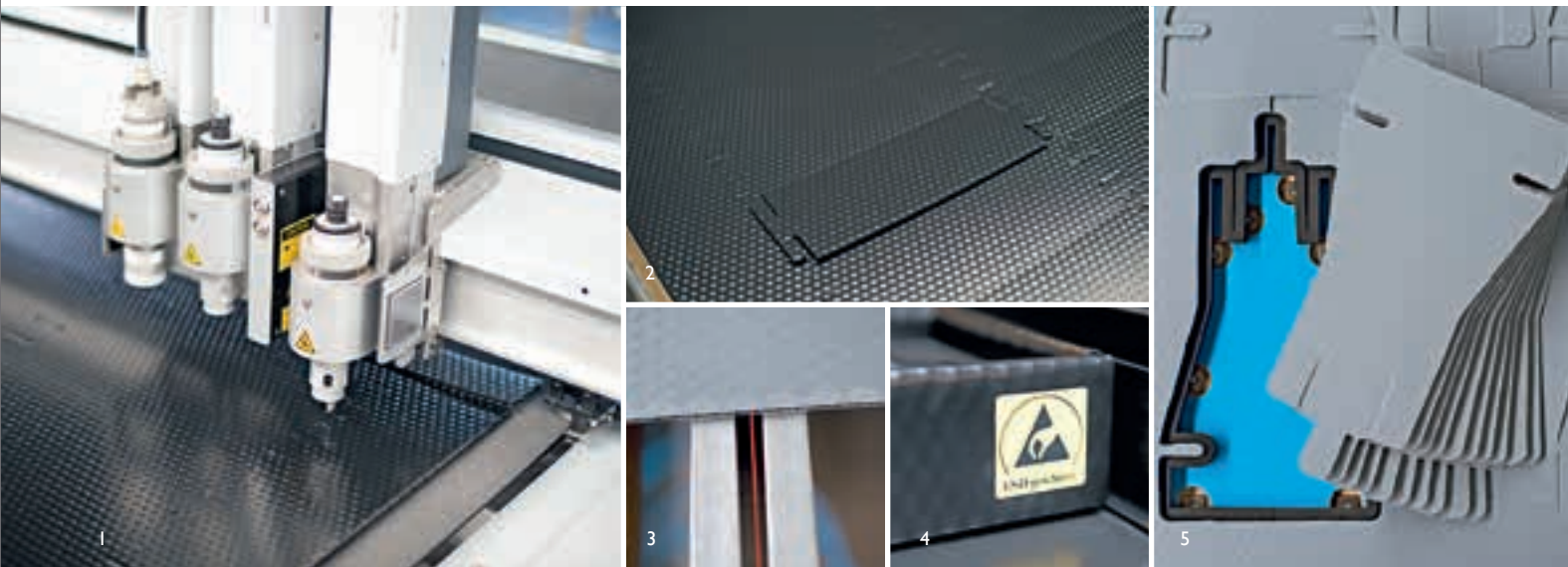
The starting point for the production of prototypes is a production drawing – the result is derived from our packaging concept. In our in-house production of prototypes, we can realize just about anything in terms of processing steps: molding, bending, thermoforming, milling, stamping, drilling, bonding, folding, and welding using multiple materials: plastics, foam, nonwoven, and metal. We offer any combination that is appropriate to protect a component and optimize the packaging in terms of quantity.

Use of materials: Not either or, but as well as

Lindörfer + Steiner develop dimensionally accurate housings and complete containers. Our only standard is individuality. This is particularly the case in the selection of suitable material compositions. Trilaminate material, for example, CON-Pearl®, is the basis for most of our products. Furthermore, depending on the requirements and applications, we combine CON-Pearl® with foam, other plastics, and of course metal.



One of our base materials: Twin-wall polypropylene sheets (PP)



Thanks to the excellent properties of this material, new benchmarks continue to be set in terms of packaging.

Structures:

Whether twin-wall sheets or CON-Pearl®, for example, the selection of materials takes place individually and is always based on the packaging assignment.

Weight per unit area:

In order to illustrate differing degrees of stiffness, the twin-wall sheets are available in various thicknesses and weight in relation to the surface area. The weight per unit area is therefore used for classification purposes.

Processing:

Our twin-wall sheets can be processed using nearly all kinds of technologies: computer-aided cutting and stamping, patented thermoforming, welding, bonding and mechanical joining.

Colors:

The primary color of CON-Pearl® is gray. In principle, other colors are available as well.

ESD:

Our twin-wall sheets are also available in electrically conductive version; in this case, however, in black only.

① Cut to size on a fully-automatic machine ② Twin-wall sheet cut to shape ③ Patented thermoforming ④ ESD version ⑤ Stamped part

[FEATURES]

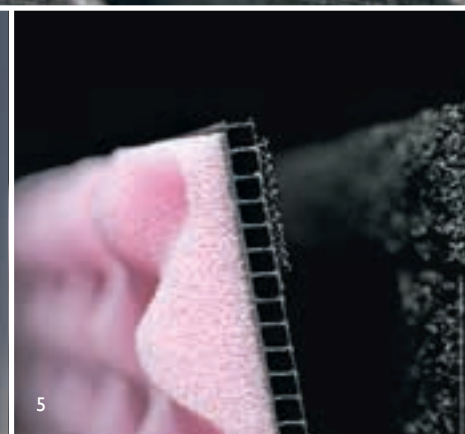
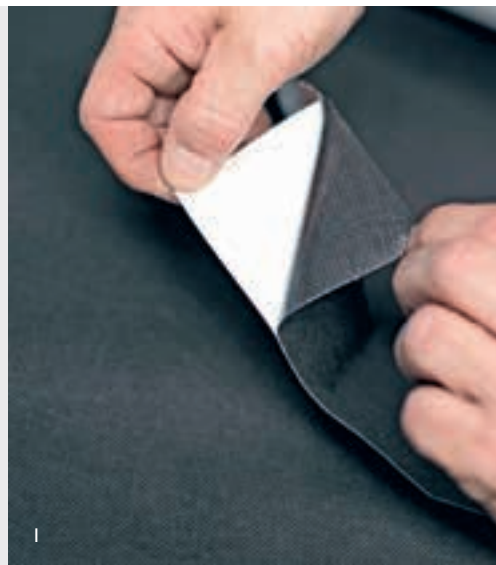
- Light-weight and sturdy
- Water resistant
- Rot-proof
- Skin-friendly
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable
- Available in different colors
- ESD version available (in black)

Well protected: From A for anti-skid mat to N for nonwoven

Surface finishing:

The surface of twin-wall sheets or housings for parts are coated with suitable materials, if needed, such as e.g. nonwoven, felt, anti-skid mats, Teflon, leather, carpet or foam, to protect sensitive component surfaces. Lamination may also be necessary for cushioning purposes or to achieve greater or less friction.

We cut the laminates to any size or shape. Some laminates are set up to be self-adhesive. In other cases, we realize the connection with hot melted adhesives.



- ① Self-adhesive laminate
- ② Bonding the laminate
- ③ Nonwoven coating
- ④ Artificial leather in use
- ⑤ Foam lamination

[FEATURES]

- Nonwoven/fiber fabric (made of polypropylene):
Cushioning effect with soft surface, provides protection for components with very sensitive surfaces
- Anti-skid mat:
Increases friction and is used to fix components. Also provides good cushioning effect
- Teflon:
Minimizes friction
- Carpet:
Dust absorbing, very good cushioning effect, slip resistant
- Artificial leather:
Cushioning and washable lamination
- Foam

The all-rounder foam:
Extremely versatile



Processing:
With the help of knives or water jets, we can produce complex supported geometries on five-axis machines using CAD systems. Our repertoire also includes sawing, milling, bonding and welding.

Densities:
Foam material is available in various densities which results in differences in properties. One can, in this respect, use a simple formula:

High density = heavier, stiffer, harder
Low density = lighter in weight, more flexible, softer

Combinations:
By appropriately linking elements from various geometries or different foams we obtain complex composites and desired effects for cushioning, stiffness and partial flexibility, just to name a few.

Colors:
We offer foams in different shades.

ESD:
Available in black.

- ① Water jet cutting machine
- ② Milling
- ③ ESD foam
- ④ Serrated retainer strips
- ⑤ Foam cut with a water jet



[FEATURES]

- Block or compound foam made of PE
- Various densities
- Low tare weight
- No tooling costs (except for the molded foam)
- Cut to size or cut to shape
- Composite material AUR
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable
- Available in different colors
- ESD version available (in black)

Solid material made from plastic:
Extremely wear-resistant



① Application example: bar made from recycled solid material
② Solid material cut to size

Processing:
We can saw, mill, weld or produce mechanical connections (with screws or rivets) even with twin-wall sheets and foams.

Use:
Whenever heavy or sharp-edged components have to be safely transported, the housings must withstand particularly high loads which make the partial use of solid materials appear meaningful.

Colors:
You have a choice between randomly pigmented recycled materials or new Grade A material in various colors.

ESD:
Also available in electrically conductive version, in black as Grade A material.

[FEATURES]

- Choice of new or recycled material
- Available in different colors
- ESD version available (in black)
- Material: PP
- May be combined with other materials
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable

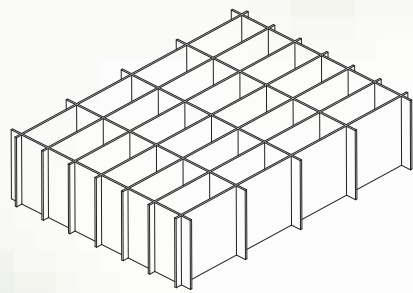
The packaging: The centerpiece of any logistical process

Protecting components that are very sensitive is at the forefront of the packaging design. We significantly ensure the delivery quality by using customized packaging and precision-fit inserts.

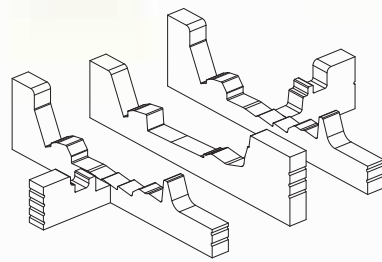
But a package has to do even more: Logistical optimization influences in particular the design of the packaging. For this reason, we design our packages in such a way that on the one hand, the usable volume is optimally exploited, and on the other hand, that as many packaging units as possible fit in a transportation medium, such as a truck.

Another point: the economic benefit of packages which results from the optimization of processes. This includes, among others, the more efficient work due to the reduction in loading and removal times. Another argument that speaks for our special solutions is the integration of the packaging into the in-house materials handling technology. In addition, the use of reusable packaging contributes to a positive ecological balance.

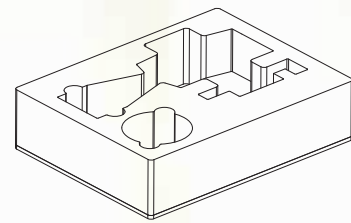
Last but not least: ergonomics. In all our solutions we take into account the specifications to avoid additional physical stress for the operator of the respective container.



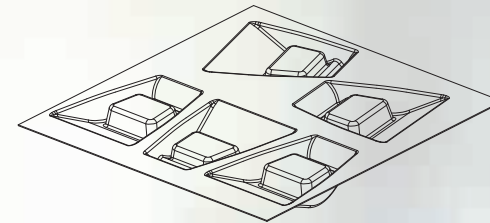
Dividers



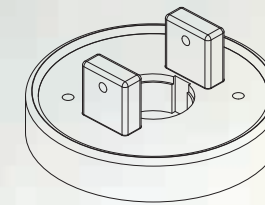
Serrated retainer strips



Foam housings

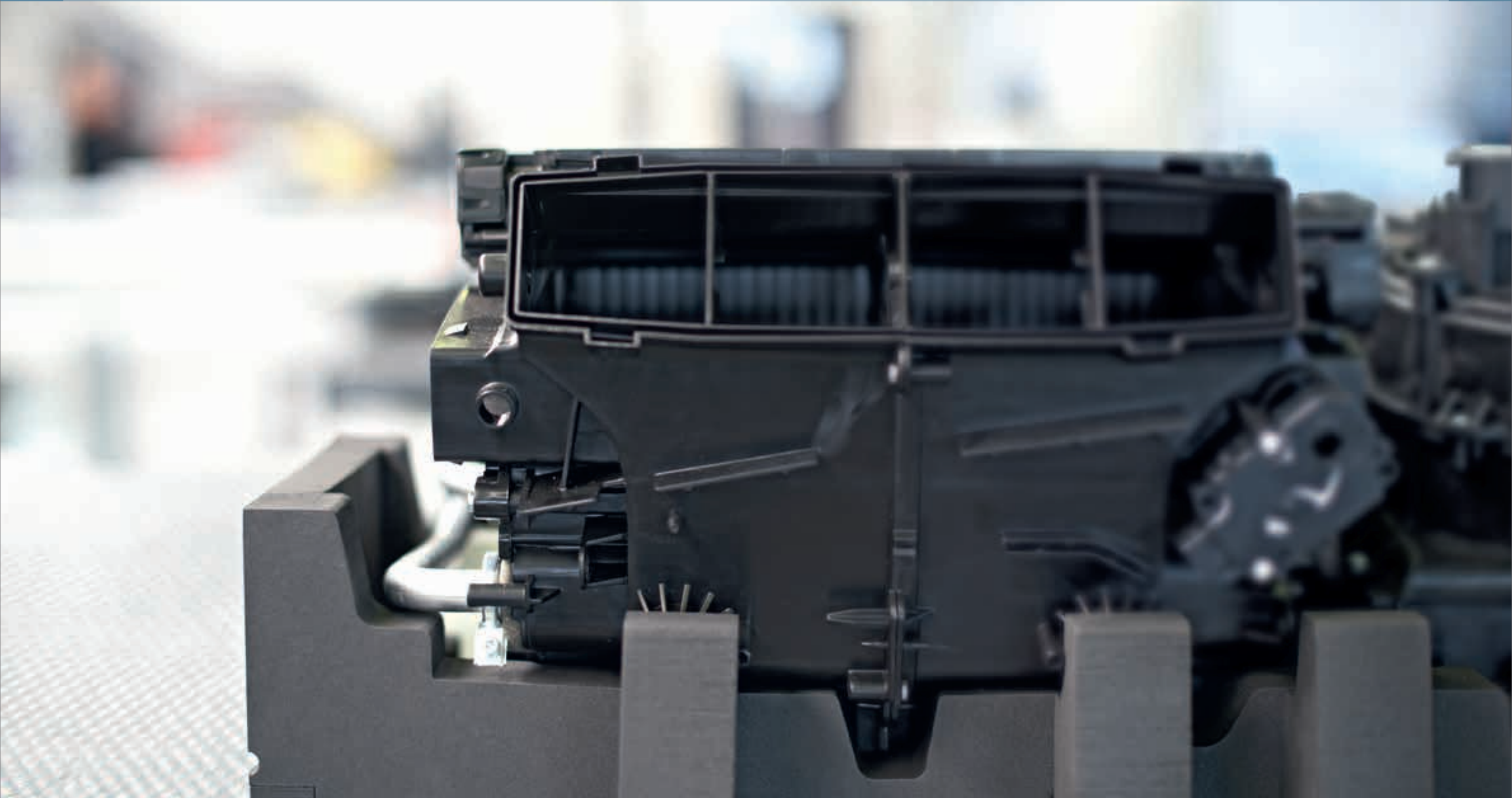


Thermoformed elements

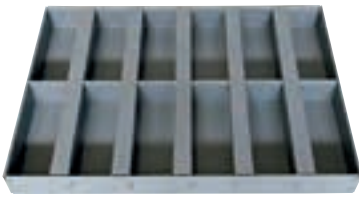


Injection-molded elements

HOUSINGS
CONTAINERS
COMPONENTS

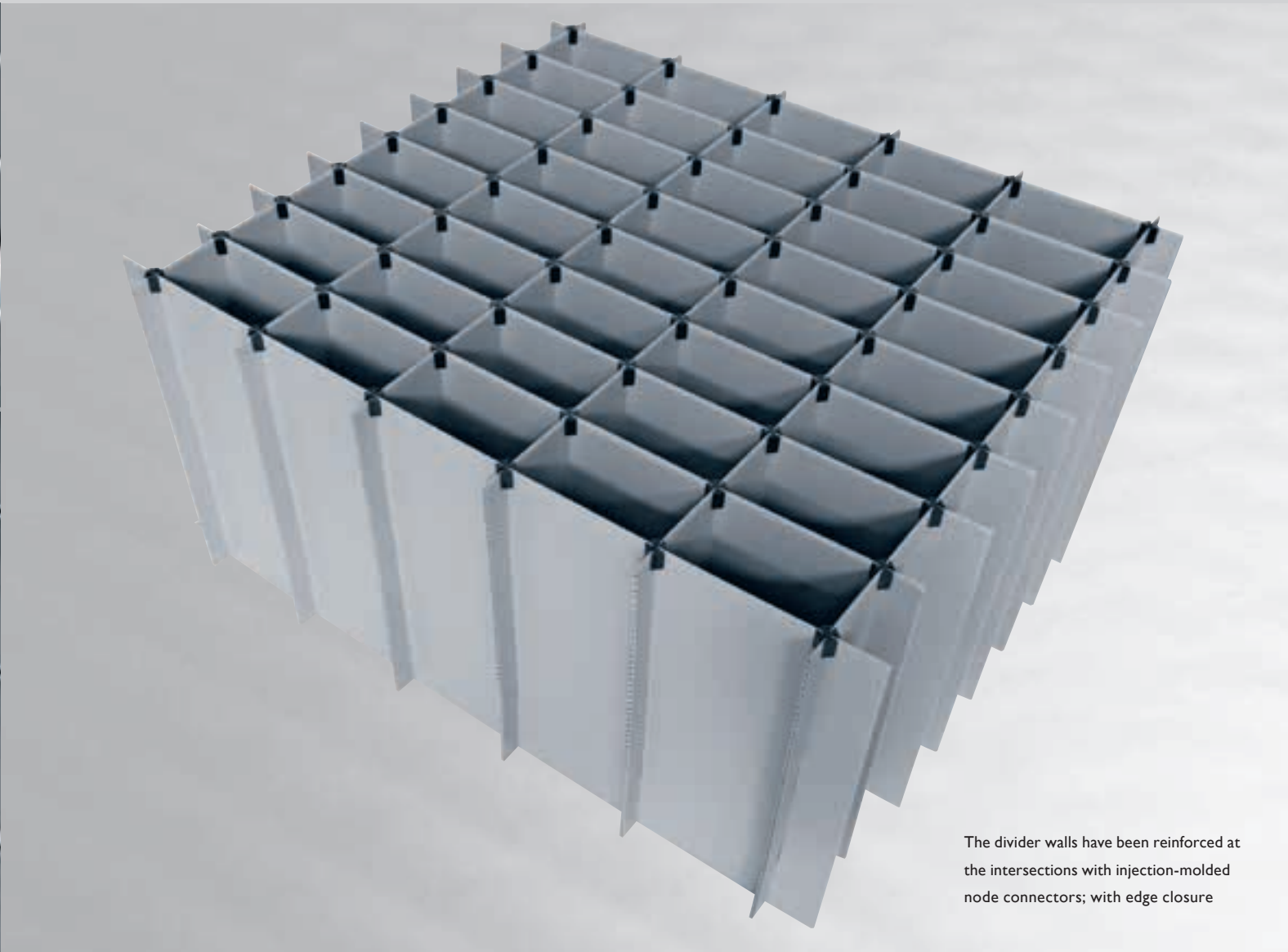


Top loader dividers



Versatile and therefore particularly popular – our dividers according to the top-loader principle. The components can simply be removed directly from the top. Ideally suited for components, such as e.g. struts. Dividers are not only extremely useful for transportation purposes but also for storage and order picking.

We customize divided top-loaders specifically for your requirements. The unbeatable advantage of dividers: You save space and protect each individual component.

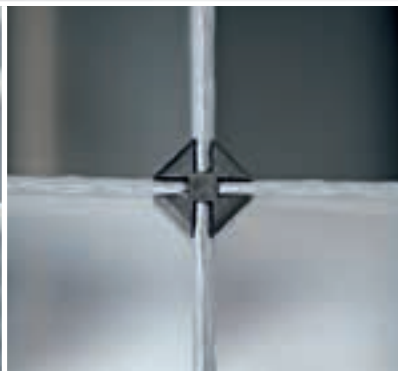
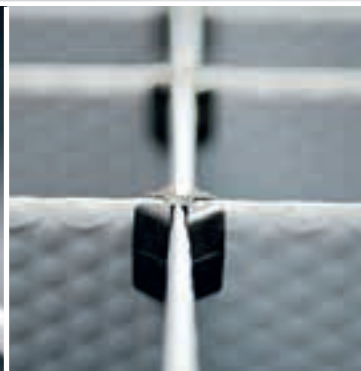


The divider walls have been reinforced at the intersections with injection-molded node connectors; with edge closure

[OVERVIEW]

- Low tare weight
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Number and shape of dividers according to customer requirements
- Trilaminate and twin-wall materials
- Composite material AUR
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable
- Available in different colors
- ESD version available (in black)
- Housings for parts can be integrated
- Single- or double-walled
- Edge closure available upon request
- Reinforcement with node connectors available upon request

Our dividers are available in all designs and sizes, depending on your requirements and wishes.



Front loader dividers

Our dividers according to the front-loader principle basically function just like our top-loaders – only from the side. Simple handling with random access to the parts and safe transportation at the same time are ensured. Whether transverse or upright, we can manufacture all shapes and sizes of compartments individually for your specific needs.

Front loader dividers are most frequently used for components, such as trim components. Just like the top-loaders, the front-loaders are ideally suited for storage and order picking purposes.



Storage dividers



Steel containers with dividers and roll closure



Dividers tilted back
(to prevent components from slipping out)



Steel cart with dividers



[OVERVIEW]

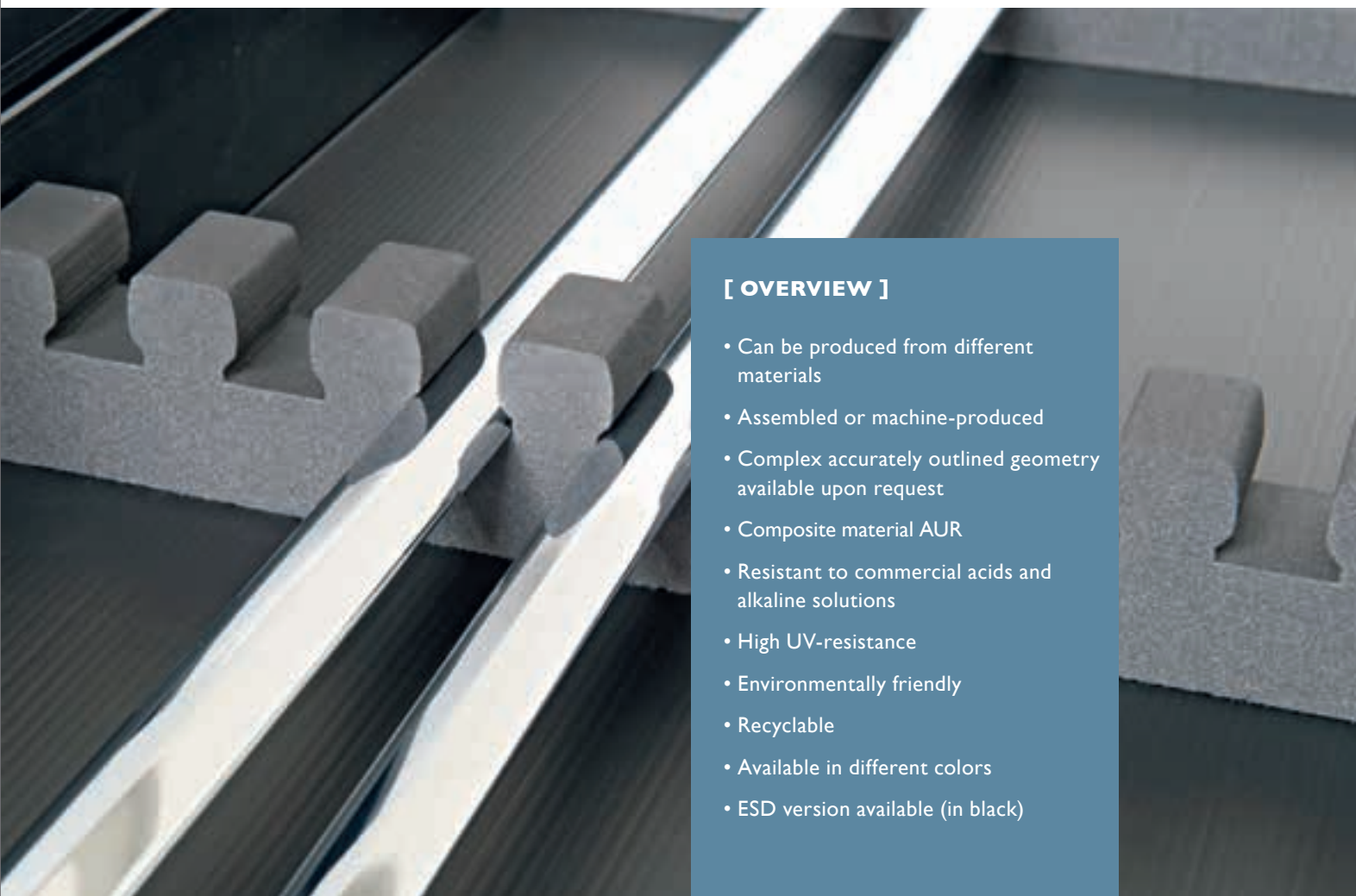
- Low tare weight
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Number and shape of dividers according to customer requirements
- Trilaminate and twin-wall materials
- Composite material AUR
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable
- Available in different colors
- ESD version available (in black)
- Housings for parts can be integrated
- Single- or double-walled
- Edge closure available upon request

Serrated retainer strips and composite solutions

The use of serrated retainer strips or composite solutions made from foam (EPP or EPE) is perfect for the transport of components with very sensitive surfaces which have been coated, for example. For these situations, our foam inserts and serrated foam retainer strips ensure safe and damage-free storage during transport. Accurately outlined housings for the components to be packaged completely prevent pressure and abrasion points. A high degree of cushioning is achieved at the same time.



SAFE TRANSPORT FOR QUALITY ASSURANCE PURPOSES

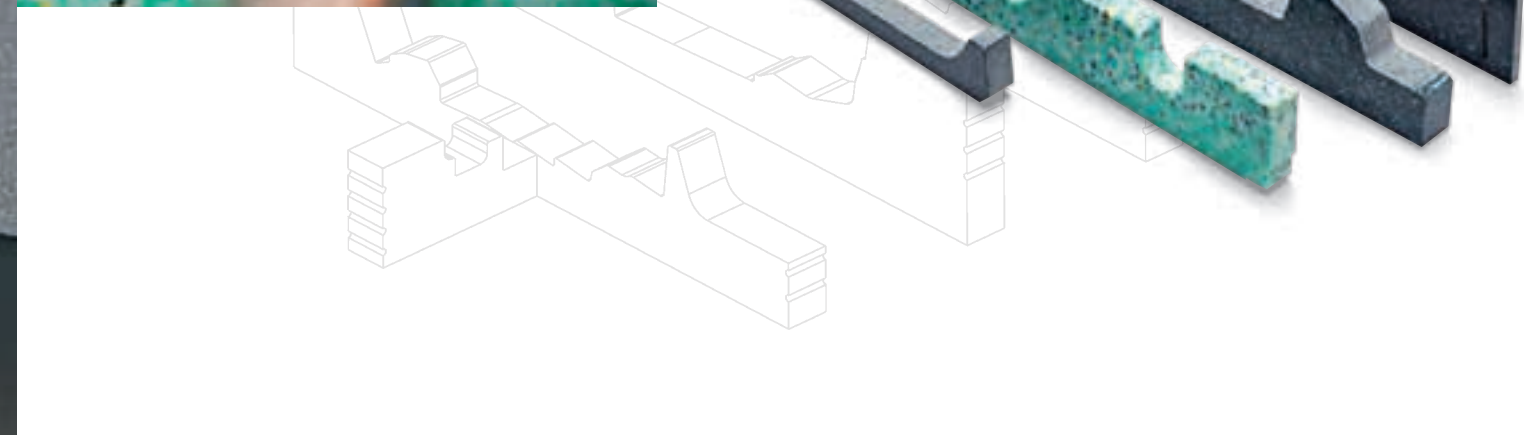


[OVERVIEW]

- Can be produced from different materials
- Assembled or machine-produced
- Complex accurately outlined geometry available upon request
- Composite material AUR
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable
- Available in different colors
- ESD version available (in black)



The use of solid material as serrated retainer strips or composite solution can be useful for particularly heavy and sharp-edged components.



Thermoformed and injection-molded elements



Small but fine: mounting bracket for the steering wheel in the form of an injection-molded housing

Thermoformed design with edging, which will be cut off in the next step.

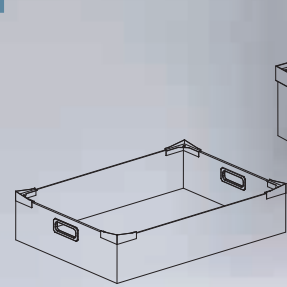
[OVERVIEW]

- Water resistant
- Rot-proof
- Skin-friendly
- Resistant to commercial acids and alkaline solutions
- High UV-resistance
- Environmentally friendly
- Recyclable
- Available in different colors
- ESD version available (in black)
- Different initial thicknesses (thermoforming film)
- For tools made from wood or aluminum (thermoforming film)

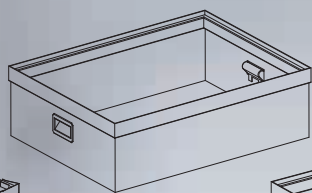
From an economic point of view, we use thermoforming film if larger quantities are required for large housings with complex geometries. You can choose from different materials, colors and initial thickness.

The situation is similar with injection-molded elements. For higher production volumes, the tool-specific production leads to cost savings compared to the milled production of parts made from solid materials.

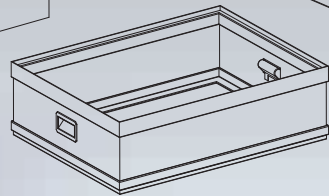
Various shapes and sizes, for example, for brake disks



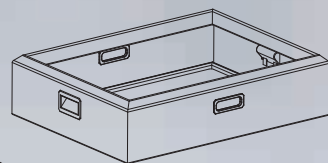
LS-Ultralight Box



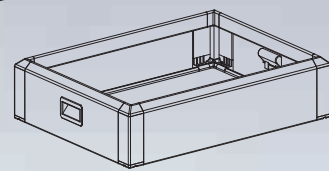
LS-Light Box



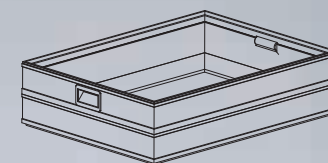
LS-Module Box



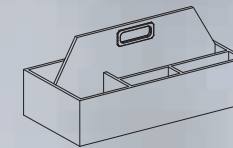
LS-ECO Box



LS-HD Box



LS-Profile Box



LS-Setbox

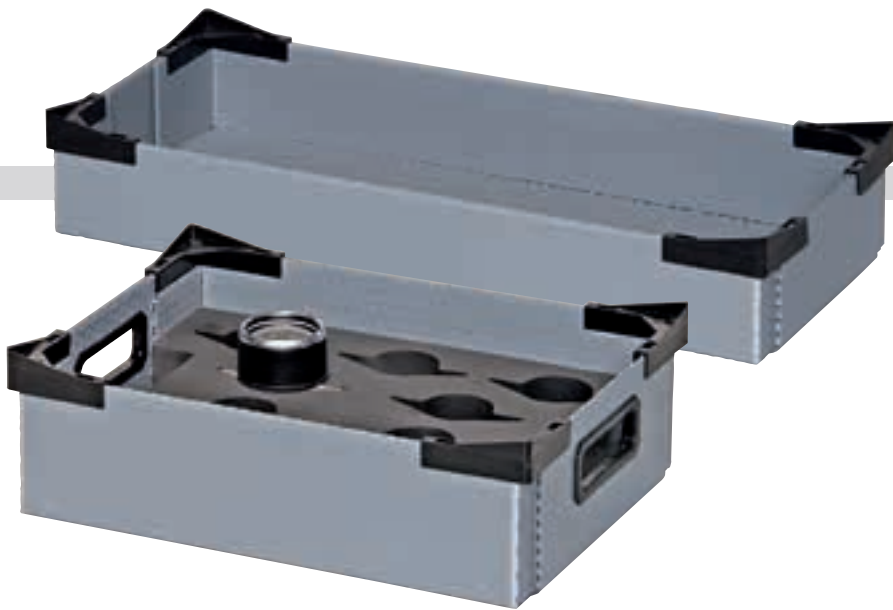


LS-Large Container

HOUSINGS
CONTAINERS
COMPONENTS



LS-Ultralight Box

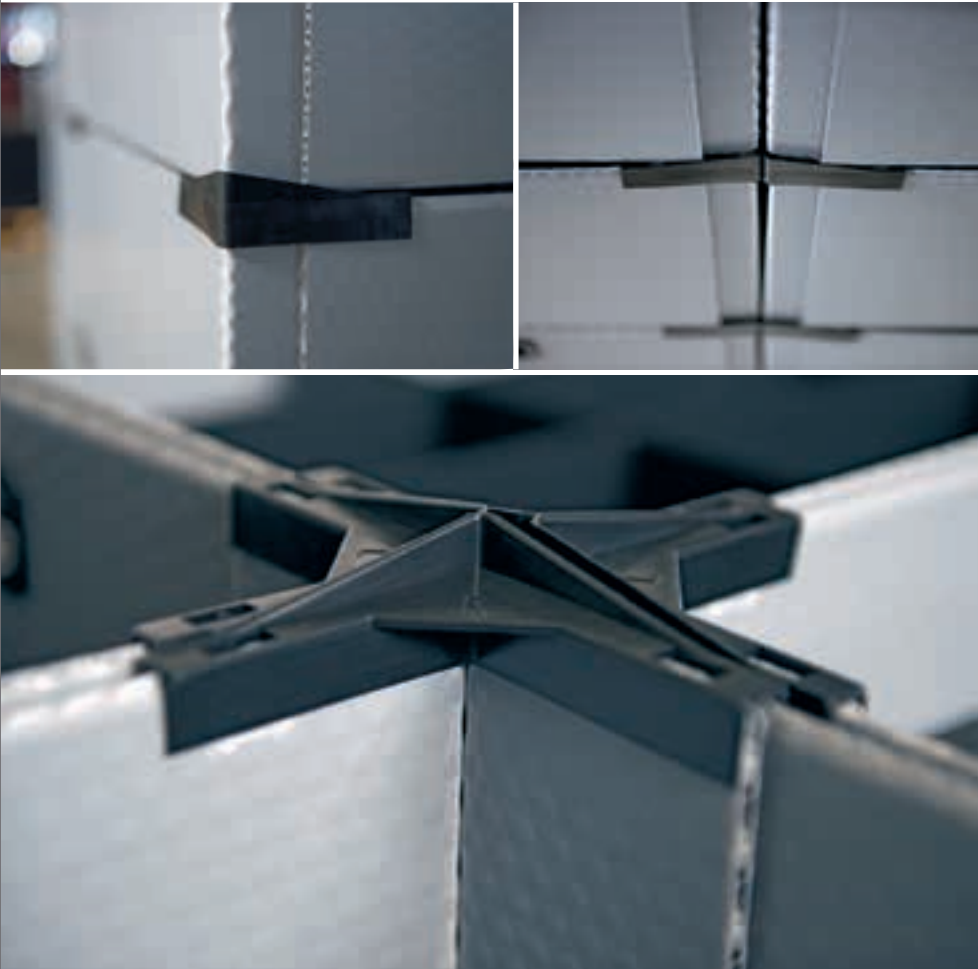


This box is a very light-weight, stackable, reusable container with solid stacking edges made from polypropylene. Durability, stability and high loading capacity are characteristic for the LS-Ultralight box. The box can be produced infinitely variable from a height of 50 mm to almost all heights, lengths, and widths.

LS-Light Box



The LS-Light Box is a light-weight, stackable, reusable container with solid stacking edge made from polypropylene. Durability, stability and high loading capacity are also characteristic for the LS-Light Box. The box can be produced infinitely variable from a height of 80 mm to almost all heights, lengths, and widths.



[OVERVIEW]

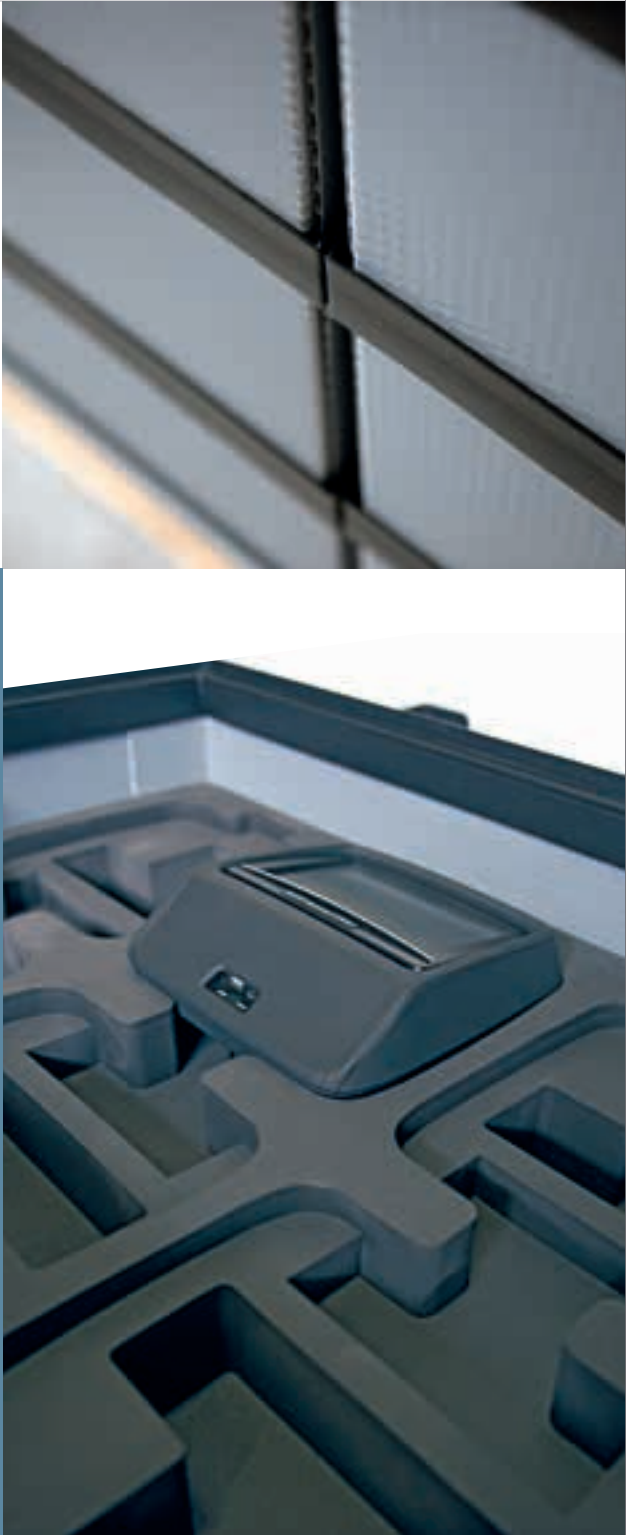
- Very low tare weight
- Designed for light-weight applications
- Cost-effective
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Stackable
- Trilaminate and twin-wall materials
- Available in different colors and qualities
- ESD version available (in black)
- Number, type and position of handles selectable
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts



The all-round stacking edge adds to the stability of the boxes and simplifies stacking.

[OVERVIEW]

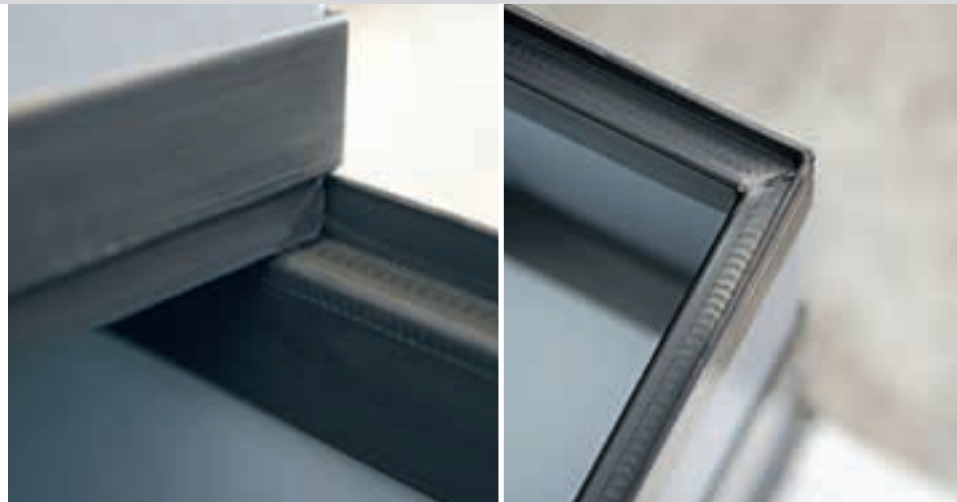
- Low tare weight
- Designed for medium-weight applications
- Cost-effective
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Stackable with all-round stacking edge made from PP
- Trilaminate and twin-wall materials
- Available in different colors and qualities
- ESD version available (in black)
- Number, type and position of handles selectable
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts



LS-Module Box



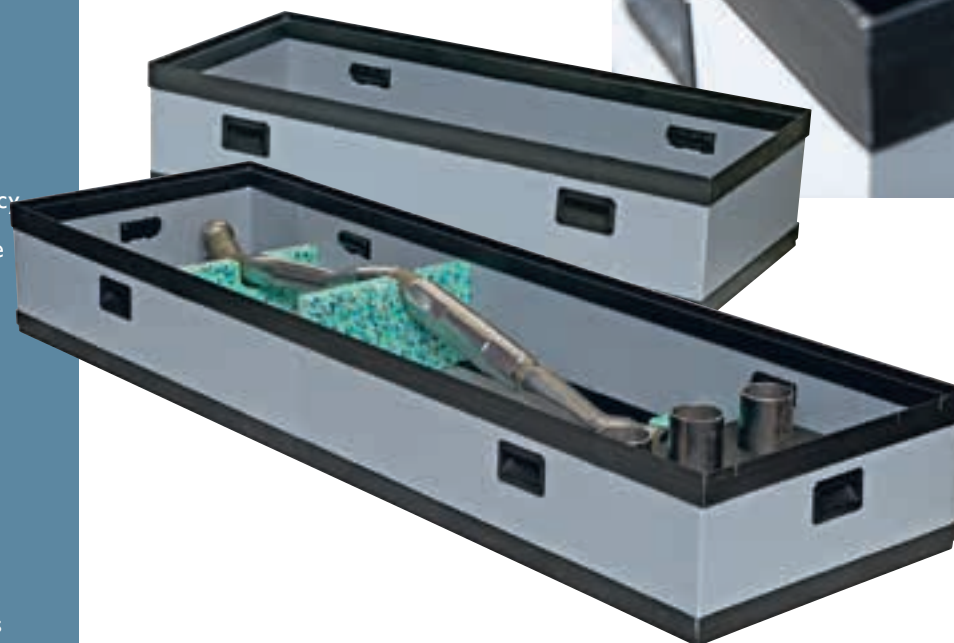
The LS-Module Box is a light-weight, stackable, reusable container with solid stacking edge made from polypropylene. Durability, stability and high loading capacity are also trademarks of this box. Contrary to the LS-Light Box, the LS-Module Box is provided with a base profile. The box can be produced infinitely variable from a height of 110 mm to almost all heights, lengths, and widths.



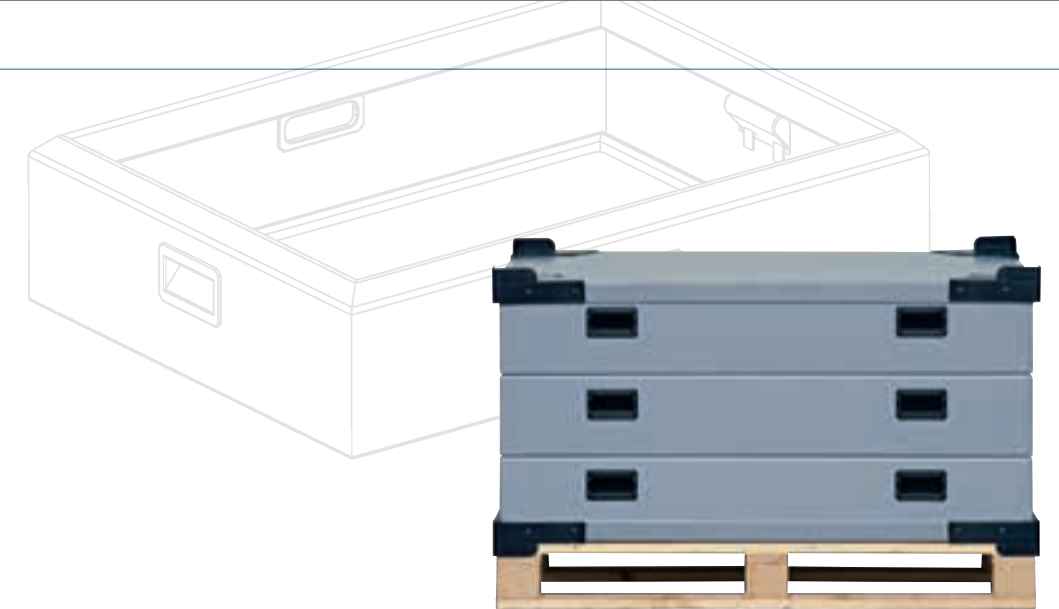
[OVERVIEW]

- Low tare weight
- Designed for heavy-weight applications
- Cost-effective
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Stackable with all-round push-on frame and bottom frame
- Improved roller conveyor efficiency
- Can be produced from trilaminate material in 10 mm thickness
- Available in different colors and qualities
- ESD version available (in black)
- Number, type and position of handles selectable
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts

Double means more durability: even more stability due to the all-round push-on frame and bottom frame



LS-ECO Box



The LS-ECO Box is a robust and cost-effective box that is characterized by the one-piece wall structure and the elimination of a pushed on stacking frame.



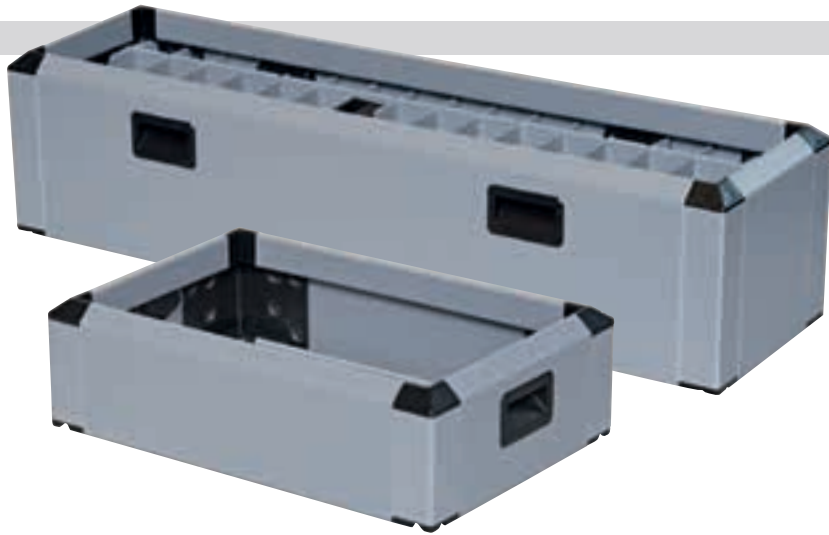
[OVERVIEW]

- Very low tare weight
- Designed for medium- to heavy-weight applications
- Cost-effective
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Splashing water can drain due to the innovative stacking system
- Stackable with molded form-fit stacking system
- No yielding of the walls when loaded
- Concealed reinforcement of the longitudinal walls available upon request
- Trilaminate material
- Available in different colors and qualities
- ESD version available (in black)
- Number, type and position of handles selectable
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts

Advantageous: Splashing water can drain due to the diagonal flank at the top. Additionally, the walls are stacked in a positive-locking manner.



LS-HD Box

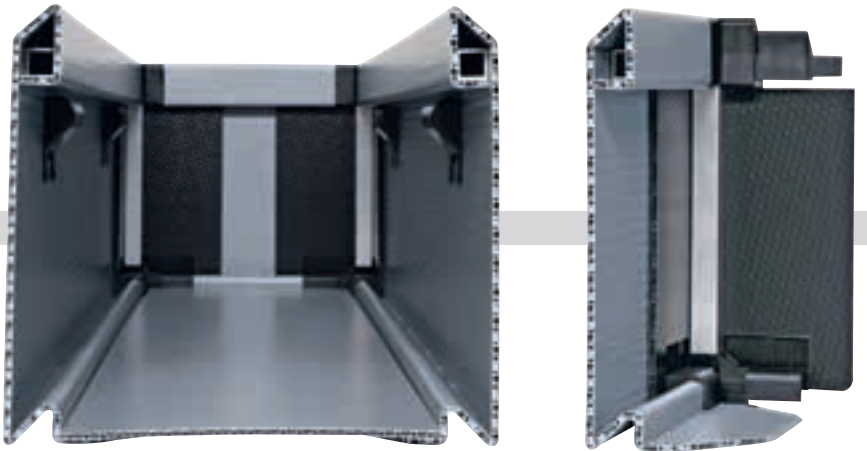


HD stands for heavy-duty and indicates: This box type is suitable for extra heavy applications. Special thermoforming provides for an integrated stacking rim which significantly contributes to the fact that the LS-HD box is unusually stable and resistant. The design is patent-protected.

The HD variant is completed by special injection-molded corner profiles which can be provided with and without aluminum reinforcement.

The corner profiles are provided with a small groove on the long and on the short side which makes handling even easier.

Cross-section or detailed sections showing different reinforcement variants



[OVERVIEW]

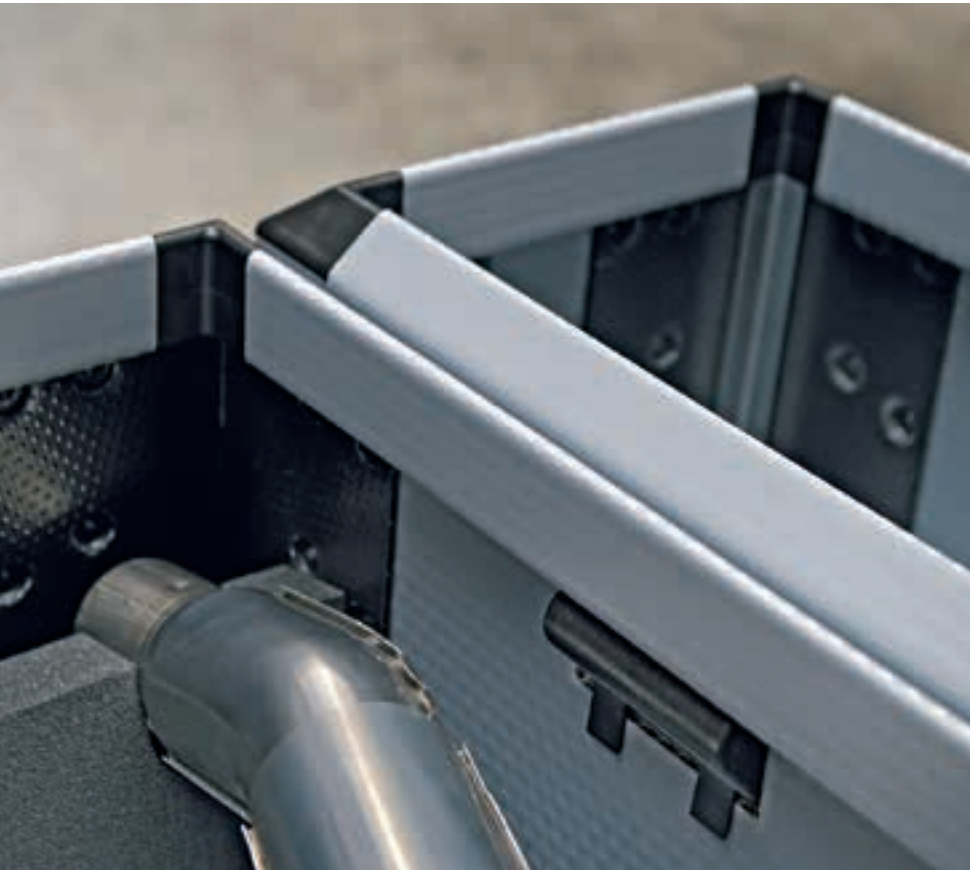
- Low tare weight
- Designed for heavy-weight applications
- Cost-effective
- No tooling costs
- Extensive increase of resilience possible by integration of aluminum reinforcement elements
- Concealed reinforcement of the longitudinal and cross walls available upon request
- Basic dimensions freely selectable and infinitely variable
- Splashing water can drain due to the innovative stacking system
- Stackable with molded form-fit stacking system
- No yielding of the walls when loaded
- Can be produced from CON-Pearl®
- Available in different colors and qualities
- ESD version available (in black)
- Number, type and position of handles selectable
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts



Corner profile with aluminum reinforcement



Corner profile without reinforcement



LS-Profile Box



The LS-Profile Box is a very special product in our container series. It consists of endless profile (ABS-PC in black) which provides for extremely high torsional rigidity. The box is provided with a CON-Pearl® bottom base. Just like our other boxes, it is light-weight, stackable, sturdy, durable and recyclable. The base profile of the box is 110 mm, and its stacking profile is 100 mm. The container height can therefore be selected at 100 mm increments. On the other hand, length and width can be produced infinitely variable.

[OVERVIEW]

- Low tare weight
- Designed for heavy-weight applications
- Cost-effective
- Extremely resistant to torsion
- No tooling costs
- Length and widths freely selectable and infinitely variable
- Basic height 110 mm, may be extended at 100 mm increments
- Stackable with molded form-fit stacking system
- No yielding of the walls when loaded
- Material: ABS-PC
- Number, type and position of handles selectable
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts



Even more profile box:
base profile plus stack-on profile

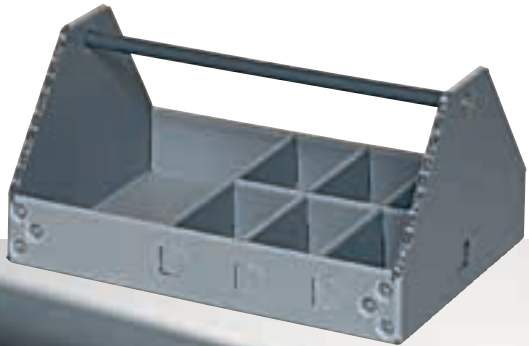
LS-Setbox



[OVERVIEW]

- Very low tare weight
- No tooling costs
- Cost-effective
- Basic dimensions freely selectable and infinitely variable
- Stackable, depending on the design
- Compartments designed as needed
- Lamination and housing for components depending on requirements
- Can be produced from CON-Pearl®
- Available in different colors and qualities
- ESD version available (in black)
- Number, type and position of handles selectable
- Inscription with labels or screen-printed

In order to transport components in a defined composition and order, we offer customized boxes with adapted inner structure. This is how we meet the challenge to transport a specific component kit from the order picking location to the assembly location, while providing maximum protection of the parts which are, for example, destined for a vehicle on the assembly line.



Rests comfortably in the hand:
setbox with screwed-on round handle

LS-Large Containers



There is more to it than meets the eye: Large containers with hinged lid and cover

The advantage of large containers is obvious: Your basic dimensions are freely selectable. Furthermore, the low tare weight of the material contributes to the fact that relatively large components can be packaged and transported.



Large containers with hinged lid or snap-on lid

We can either fit our large containers with hinged or snap-on lids. Both cover variants are designed in such a way that the lid is always suitable as the bottom for the next box, thereby providing for perfect stacking properties.

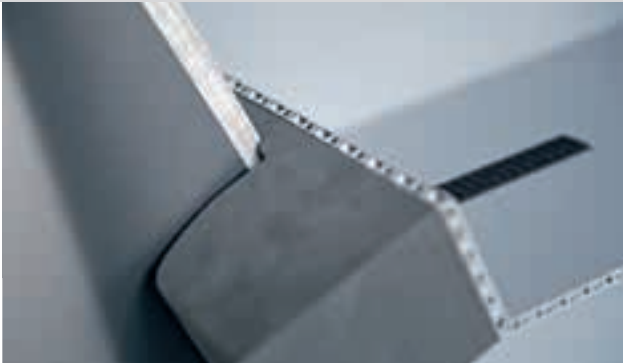


Powerful: gas spring to lift the hinged lid, which also functions as an intermediate base

[OVERVIEW]

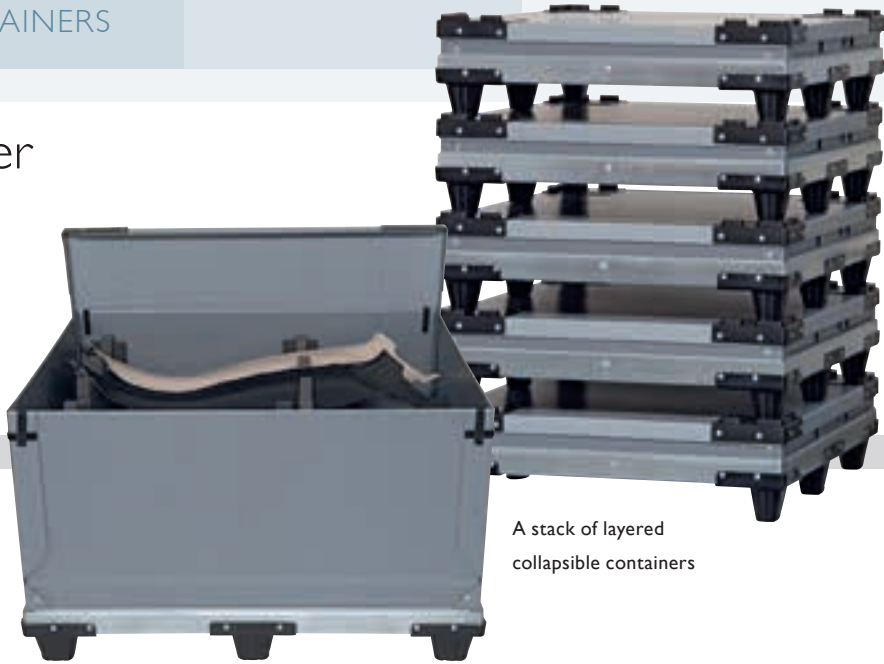
- Low tare weight
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Stackable due to injection-molded corners and feet
- Available with hinged lid and folding intermediate layers
- Material: CON-Pearl®
- Available in different colors and qualities
- ESD version available (in black)
- Number and position of handles selectable
- Reinforcement available
- Inscription with labels or screen-printed
- May be combined with any inserts or housings for parts

User-friendly: Hook-and-loop tape to use as retainer for lid and walls



LS-Collapsible Container

Very easy: assembly and disassembly in less than one minute



A stack of layered collapsible containers

Clever and space saving: Our collapsible containers are large and sturdy enough to transport components of different sizes from A to B. Once delivered, the containers can simply be folded and thus take up considerably less space for the return transport.



[OVERVIEW]

- Low tare weight
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Volumes can be reduced
- Stackable due to injection-molded corners and feet
- Snap-on lid
- Material: CON-Pearl®

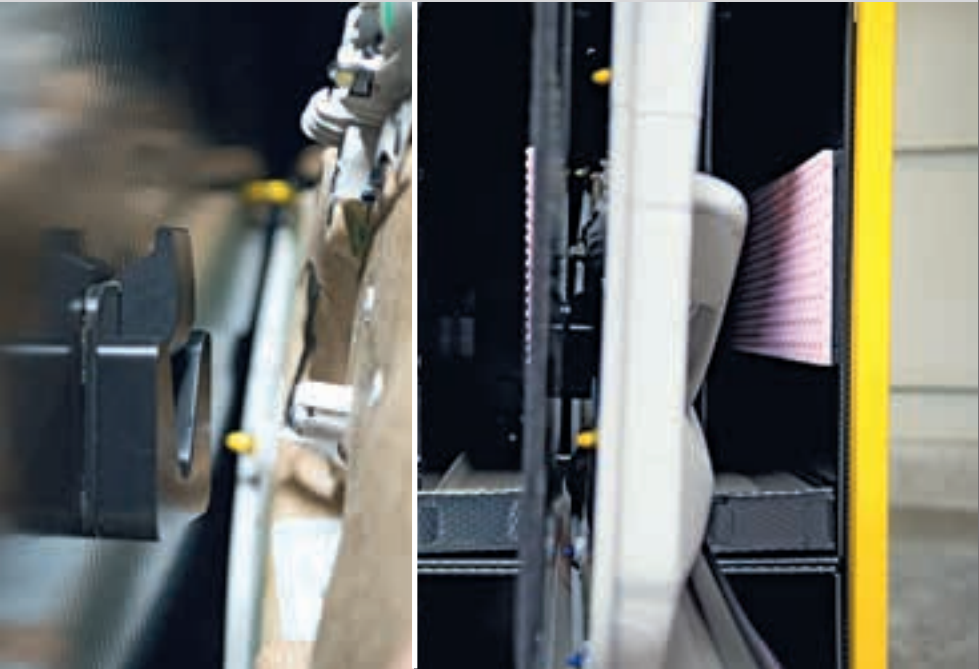


LS-Steel-Plastic Combination



Cleverly solved: suspension made of PE

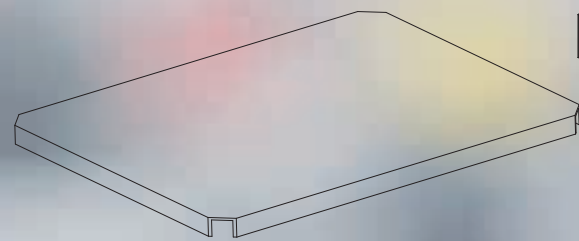
When external loads require an extremely rigid and robust structure, the use of steel containers that are conveniently complemented with plastic components presents an ideal solution.



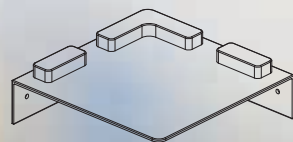
[OVERVIEW]

- Low tare weight
- Stacking systems in various designs
- Various types of roller systems available
- Towing bar and trailer couplings available
- Collapsible
- Basic dimensions freely selectable
- Different surface finishings available
- May be combined with nearly every plastic product

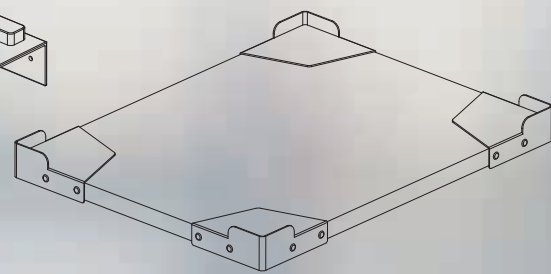




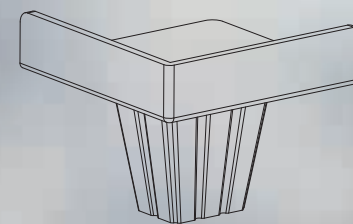
Lid



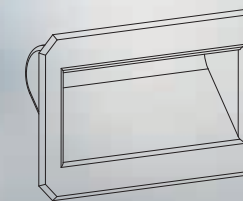
Stacking corners



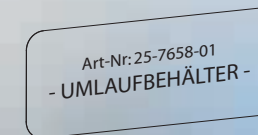
System Tray



Feet



Handles



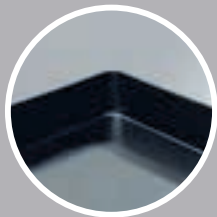
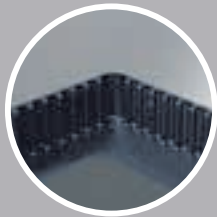
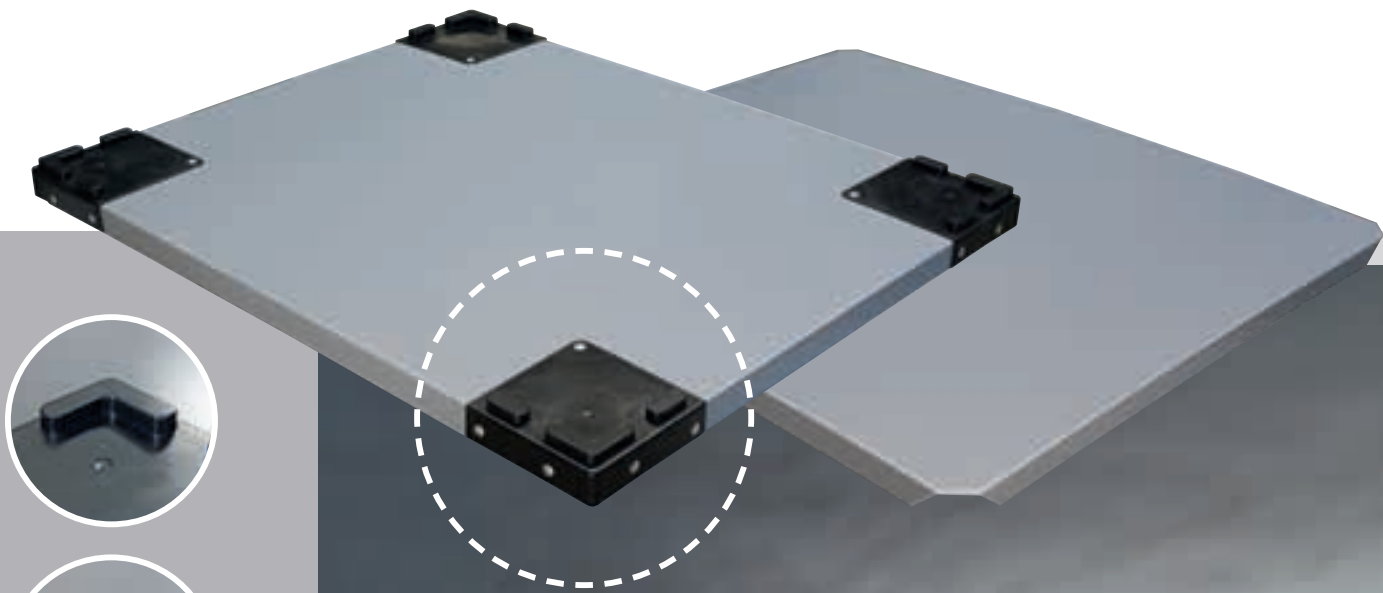
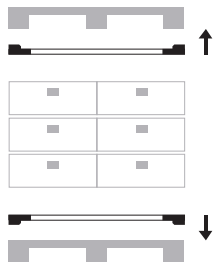
Labeling

HOUSINGS
CONTAINERS
COMPONENTS



Lids and Stacking Aids

Good. Better:
System-Tray.



[OVERVIEW]

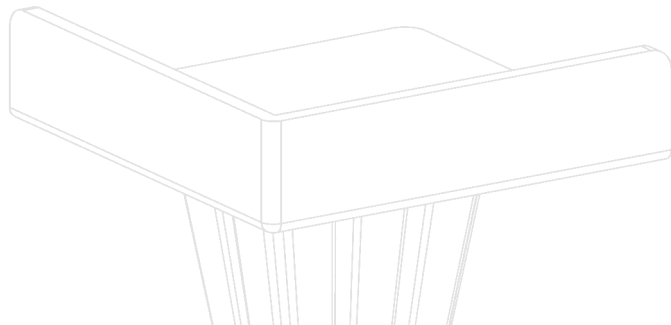
- Low tare weight
- No tooling costs
- Basic dimensions freely selectable and infinitely variable
- Trilaminate material
- Available in different colors and qualities
- ESD version available
- Number and position of handles selectable
- Inscription with labels or screen-printed
- Various injection-molded corners available as an option

We can produce matching lids for each container. If needed, these can be provided with injection-molded stacking corners in four different geometries.

A combination of boxes is placed on a system-tray which is positioned on the base pallet. The system-tray serves as a cover and a bottom at the same time. The boxes are covered and held together by a second tray.



Handles and Feet

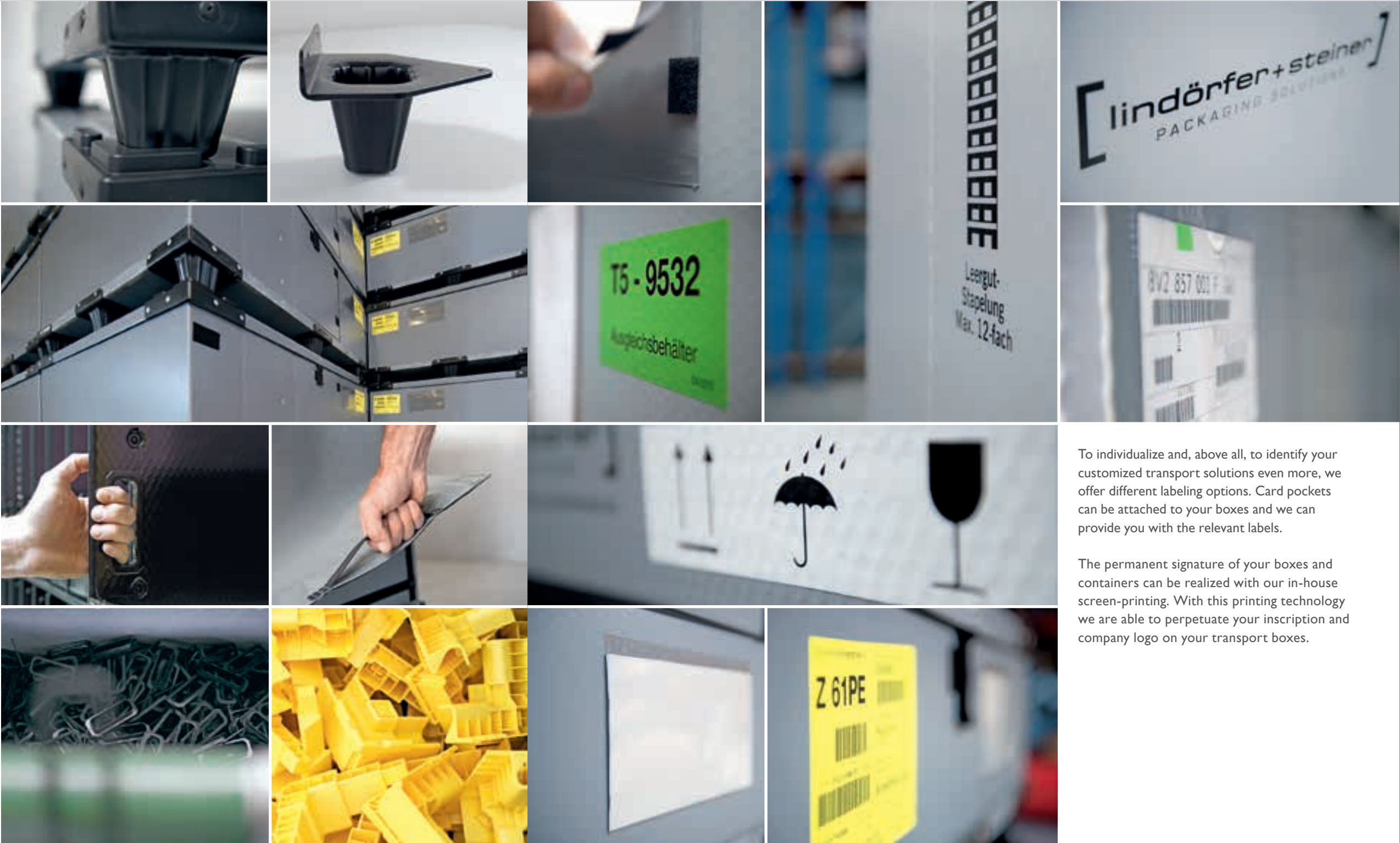


Labeling



We offer a variety of handles and feet in order to optimally customize your packaging solutions in terms of handling and also ergonomics. Open as well as closed handles are available. The number and positioning of the handles is freely selectable. In addition, we produce injection-molded feet in various designs which can be mounted either at the corner or in the middle of the container.

Made by Lindörfer+Steiner:
All injection-molded parts are produced in-house.



To individualize and, above all, to identify your customized transport solutions even more, we offer different labeling options. Card pockets can be attached to your boxes and we can provide you with the relevant labels.

The permanent signature of your boxes and containers can be realized with our in-house screen-printing. With this printing technology we are able to perpetuate your inscription and company logo on your transport boxes.

Lindörfer + Steiner GmbH
Südliche Gewerbestraße 1
Industriegebiet Gölshausen
75015 Bretten

Phone +49 7252 9467-0
Fax +49 7252 9467-99
info@ls-kunststofftechnik.com
www.ls-kunststofftechnik.com